

Work Order ID 138063

Thursday, October 22, 2015 7:39:08 AM

138063

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Item ID: D2562-001 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Strut 19.68"
Start Date: 10/22/2015 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 10/22/2015 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel <i>M 133428.</i> Memo START TIME: <u>1:10.</u> FINISH TIME: <u>1:40.</u> OVEN TEMPERATURE: <u>400°</u>	0.00 0.01				<u>10.</u>	<u>15-10-26.</u>	<u>DAS 38 9-89</u>	<u>DAS 38 9-89</u>
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				<u>(10)</u>		<u>DAS 38 9-89</u>	<u>OCT 27 2015</u>
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <u>21353</u> Memo	0.00 0.00				<u>(10)</u>	<u>DAS 6 9-89</u>	<u>OCT 28 2014</u>	

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.02							
Quality Control									

15/10/28

20151028

Picklist Print

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Work Order ID: 138063

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Parent Item: D2562-001

D2562-001

Parent Item Name: Strut 19.68"

Start Date: 10/22/2015

Required Date: 10/22/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP F02.04.15Added dwg Rev.B1 NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035		Purchased	No			100	f	60.0506	1.7067	17.96526			
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M304TR0 500W 035

304 RD Tube .500 x .035W

**DAS
30
9-89**

OCT 22 2015

Location

Loc Qty

Loc Code

GA002

60.050626

m128495

23.436842

m132775

9

m132872

27.613784

7
17.5

INSPECTION SHEET

DAS
30
9-89

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	